

MATERIALS & SPECIFICATIONS

HOUSING:

ALUMINUM 6061, NICKEL PLATE PER
(500 MICROINCHES MINIMUM) SAE-
AMS-2404.

INSULATOR:

LIQUID CRYSTAL POLYMER (LCP) PER
ASTM D5138

CONTACT:

COPPER ALLOY PER MIL-DTL-32139,
GOLD PLATED PER ASTM B488,
(HARD GOLD) TYPE II CODE C CLASS
1.27

WIRE:

NEMA HP3 TYPE ET, COLOR CODED
IAW MIL-STD-681, SYSTEM 1, USING
TEN SOLID REPEATING COLORS

HARDWARE:

SCREW: 18-8 STAINLESS STEEL

RETAINING PIN: 17-7 STAINLESS
STEEL, PASSIVATE PER ASTM A967

CURRENT RATING:

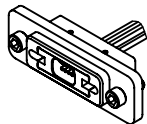
1 AMP MAX PER MIL-DTL-32139

CONTACT RESISTANCE:

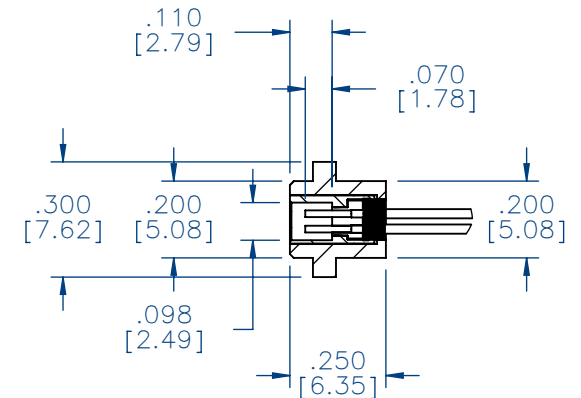
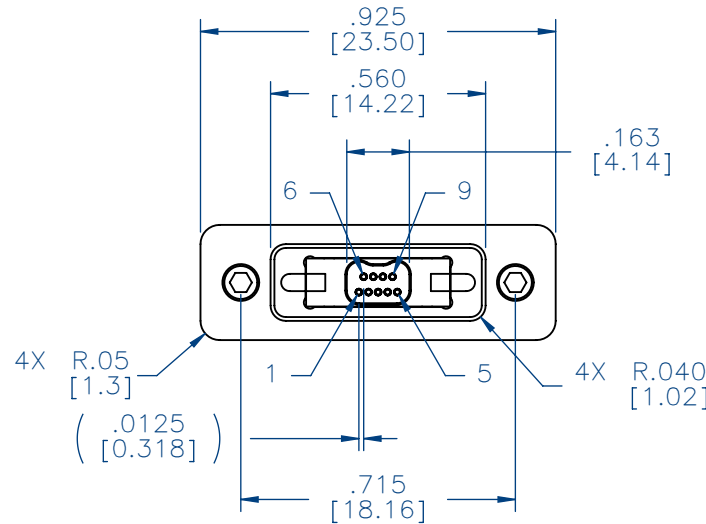
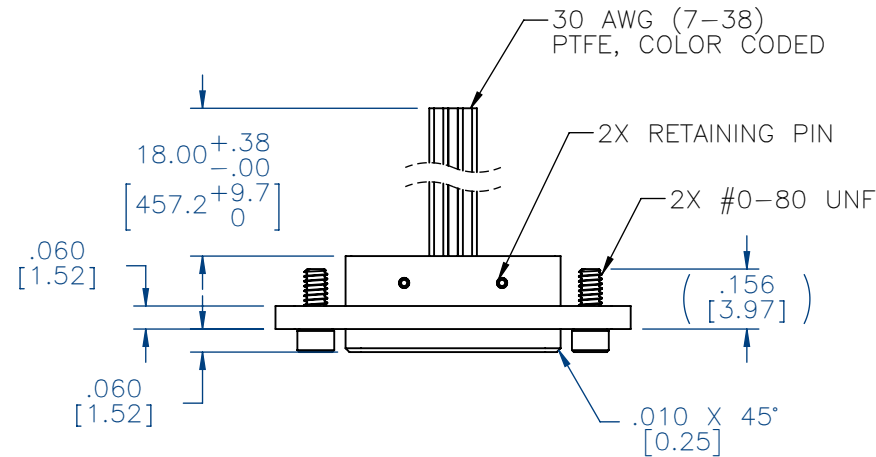
71 MILLIOHM MAX (71mV DROP
MAX) @ 1.0 AMPS PER MIL-DTL-
32139

PERFORMANCE:

PRODUCT FAMILY TESTED TO AND
PASSED THE PERFORMANCE
SPECIFICATIONS OF TABLE VIII OF
MIL-DTL-32139.



ACTUAL SIZE
EXCLUDING WIRE LENGTH



SOCKET #	COLOR
1	BLACK
2	BROWN
3	RED
4	ORANGE
5	YELLOW
6	GREEN
7	BLUE
8	VIOLET
9	GRAY

INTERNAL USE ONLY
USE MFG LOADING
PROCEDURE A29000-009

NOTE:

DIMENSIONS IN [] ARE IN
MILLIMETERS UNLESS
OTHERWISE NOTED AND ARE
FOR REFERENCE ONLY

MNSLP	SLDW	THIRD ANGLE
		—TOLERANCES—
		UNLESS OTHERWISE NOTED
		DIMENSIONS IN INCHES
		2 PL DEC ± .01
		3 PL DEC ± .005
		4 PL DEC ± .0005
		ANGLES ± °

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DFTM. JPF	DATE	TITLE:	
CHK'D.	DATE	(9) SOCKET FEMALE	
APP'D.	DATE	LATCHING Bi-Lobe®	
		CONNECTOR	

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CAGE CODE	61873
DWG NO.	A29650-109
SHEET 1 OF 1	REV
SCALE: 2:1	D